SUMMARY OF HONG KONG BLUEPRINT FOR SUSTAINABLE USE OF RESOURCES 2013-2022

Targets

Vision



Use less and waste less of the Earth's resources through instilling an environmentally-sustainable culture into Hong Kong people's daily life.

Strategy



Develop a comprehensive waste management plan and promote a new social contract with the community to conserve resources and reduce waste.

Overall Target



Reduce the Municipal Solid Waste (MSW) disposal rate by 40% on a per capita basis by 2022.

Policy Directions

Government to take multiple, concurrent actions to prevent and reduce waste



Make all out efforts to mobilize the community to participate



Fill missing gaps in Hong Kong's waste-related infrastructure



Key Actions



Drive behavioural change through policies and legislation to reduce waste, such as MSW charging and Producer Responsibility Schemes (PRS).



Mobilize the community through targeted campaigns, such as with food waste, glass beverage bottles collection, bring your own bag (BYOB), community green stations etc.



Invest in infrastructure, including Organic Waste Treatment Facilities (OWTFs), waste-to-energy MSW treatment, and landfill extensions.







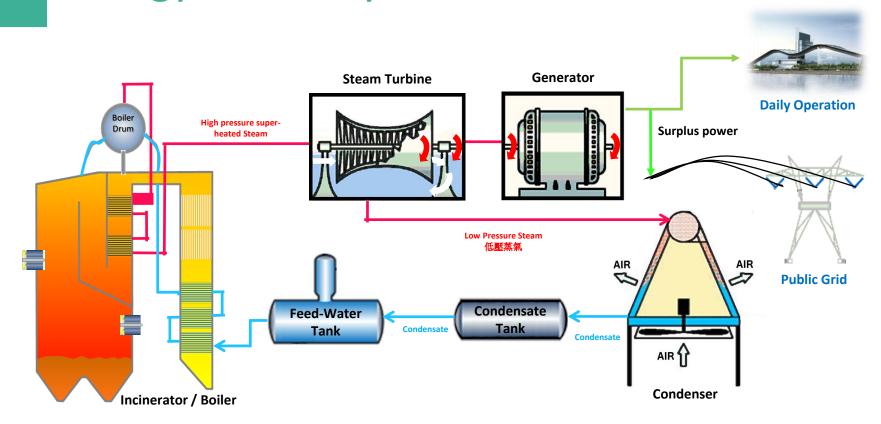


Advanced incineration system, substantially reduces the loading on landfills



- T=PARK is the 1st large scale waste-to-energy facility in Hong Kong
- Treating sludge from all major Sewage Treatment Works
- Fluidized bed incineration technology
- 2,000 tonnes of sludge handling capacity per day (largest of this kind in the world)
- 90% volume reduction
- Avoiding sludge landfilling 1.4 million tonnes since 1 April 2015 [as at Dec 2018]

Energy Recovery and Power Generation







Power Generation

- Electricity generation to sustain the facility operation
- Surplus electricity exported to public power grid
- Total Power Generation 170 million kWh (since 1 April 2015) [as at Dec 2018]
- Total Power Export 8.6 million kWh (since 1 April 2015) [as at Dec 2018]

Educational and Leisure Facilities



T • HALL (Exhibition Hall)



T • GALLERY (Viewing Gallery)



T ■ SPA (Spa Pools)



T • CAFE (CAFE)



T ■ SKY (Upcycling Products)



T ■ SPACE (Multipurpose Room)



T • THEATRE (Theatre)



T• CORNER (Green Info Sharing)

Outdoor Facilities



T • GARDEN (Landscape Garden)



T • GARDEN (Footbath)



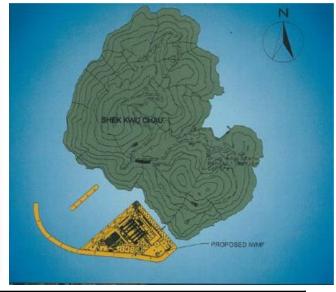
T • ROOF (Viewing Platform)



T • HABITAT (Natural Habitat)

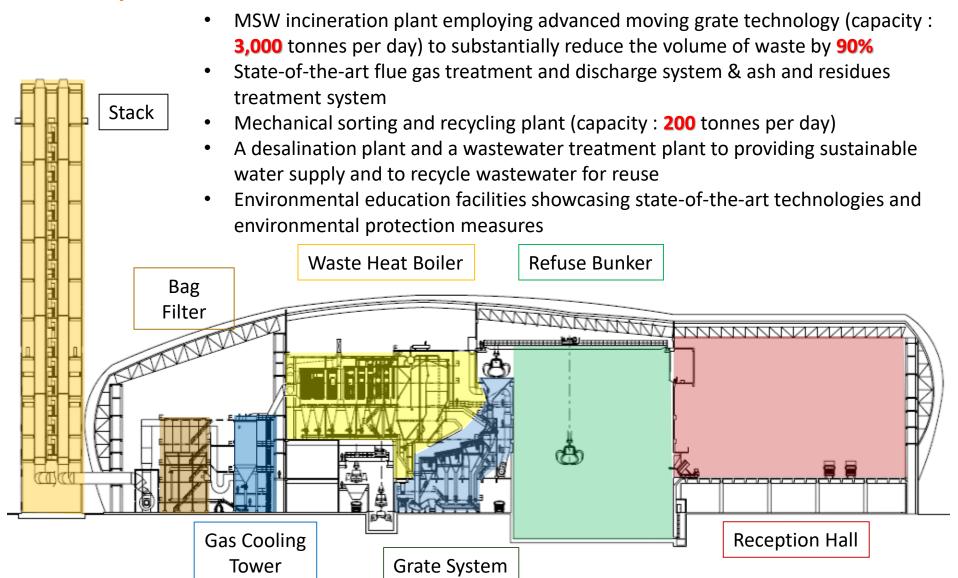
Integrated Waste Management Facilities Phase 1





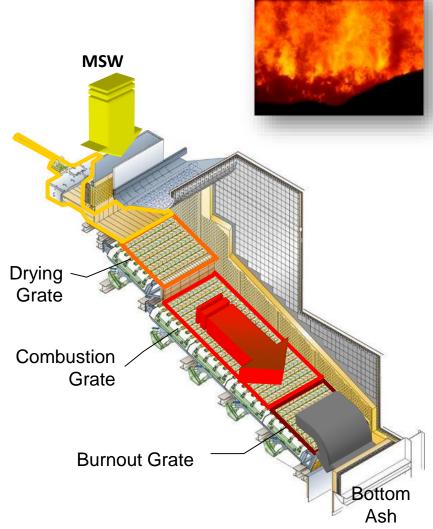
| Scope of Contract: | |
|--|--|
| Contract Arrangement | Design-Build-Operate (DBO) |
| Site Location | Artificial Island near Shek Kwu Chau |
| Design Capacity | 3,000 tpd of Municipal Solid Waste |
| Treatment Technology | Moving Grate Incineration Technology |
| Contractor | Keppel Seghers-Zhen Hua Joint Venture |
| Design and Construction Period | 2017 to 2024 |
| Operation Period | From 2024 for 15 years |
| Capital Cost for Design and Construction | About HK\$18.01 billion in MOD prices |
| Operation Cost | About HK\$13.38 billion in MOD prices for 15 years |

Key Features



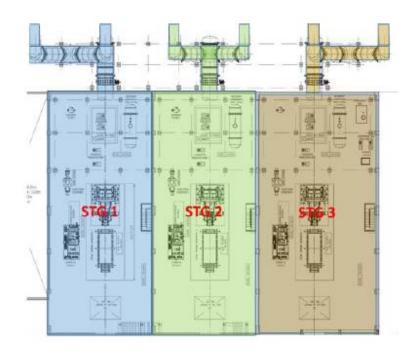
Modern Moving Grate Incineration Technology – 3T

- Temperature at least 850°C to completely destroy organic matters
- High Turbulent Currents to achieve complete combustion
- At least 2s residence **Time** at 850°C or above to achieve complete combustion
- ✓ Proven experience
- ✓ Safe and robust system
- ✓ Meeting EU Emission Standards
- ✓ Low construction and operation costs
- ✓ Small footprint



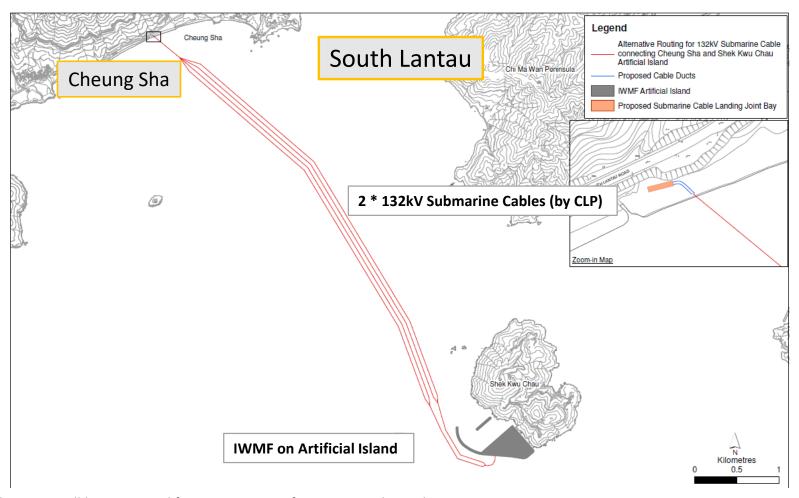
Waste to Energy

- 3 steam turbine generators rated at 55MW (1 turbine per module of 2 incineration lines)
- Waste-to-energy system to harness the renewable energy source (~480 million kilowatt-hours of electricity per year for use by 100,000 households)
- Reduce greenhouse gas emission (~440,000 tons CO₂ /year)





Electricity Power Export/Import

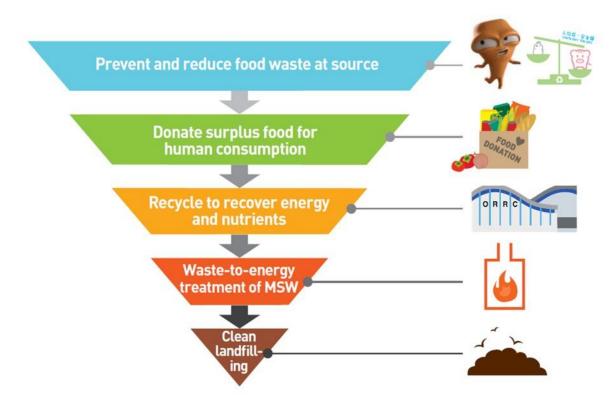


- Electricity will be generated from incineration for export to the grid.
- · Electricity may be imported during start-up and emergency shutdown of IWMF
- Power cable connecting IWMF and the grid will consists of 132kV submarine cables and 132kV land cables

2014...

...2022





Current Status:

| Composition | Domestic Waste | Commercial Waste | Total |
|-------------|------------------|-------------------------|----------------------------------|
| Food Waste | ~ 2,300 tons/day | ~ 1,300 tons/day | ~3,600 tons/day (~35% of MSW) |

Waste Avoidance & Food Donation











- The Food Wise HK Campaign aims to promote public awareness and instill behavioural changes in various sectors to reduce food waste generation.
- Through the Environment and Conservation Fund (ECF), we have supported 34 projects for NGOs with HK\$60 million for the collection of 5000 tonnes of surplus food for donation to about 5 million people.



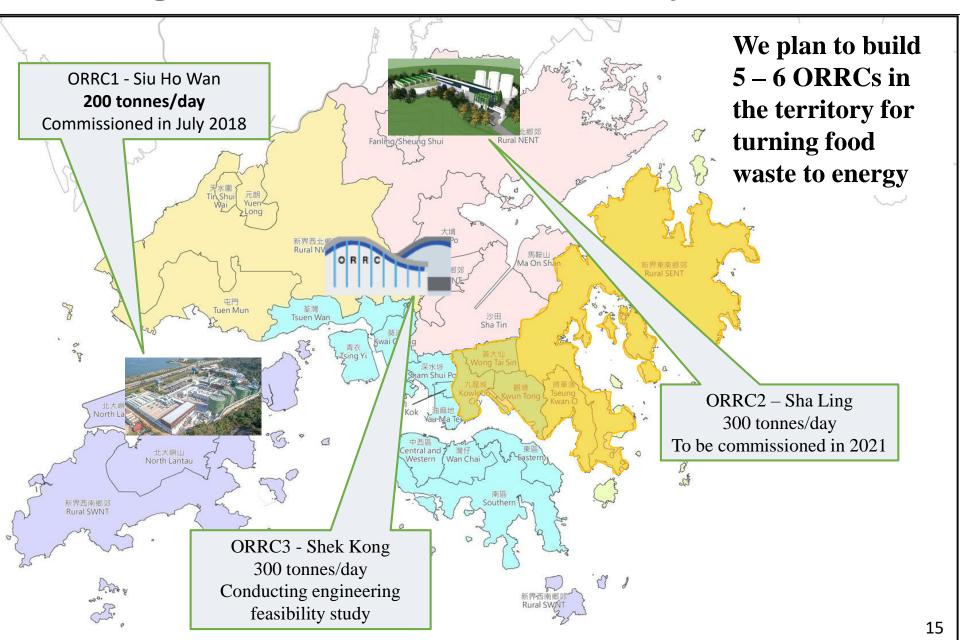








Organic Resources Recovery Centres





Organic Resources Recovery Centre Phase 1





Highlights:

Design Capacity : 200 tonnes/ day

Surplus Electricity: 14 million kWh (~3,000 households consumption)

• By-products: **6,500 tonnes/ year compost products**

• Capital Cost: \$1,589.2M

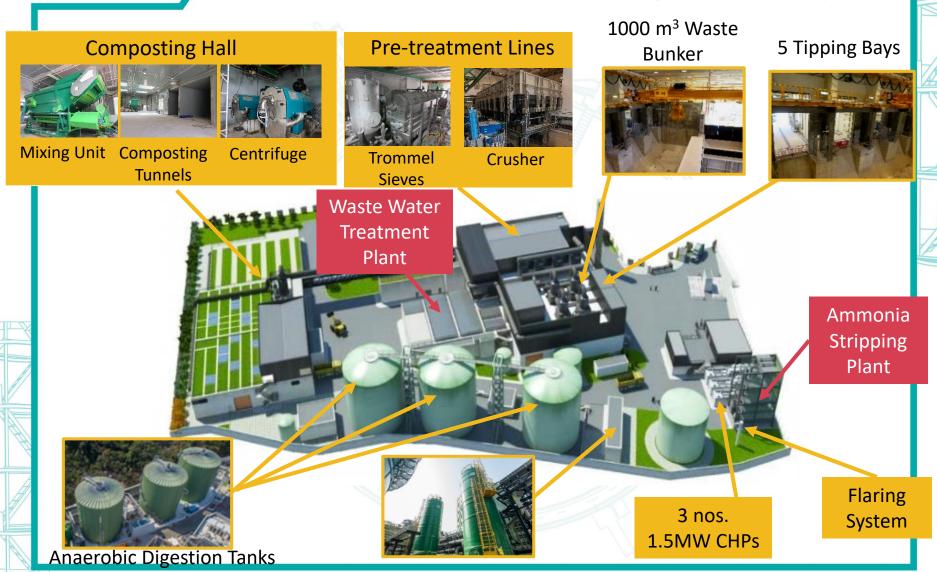
Benefits:

- Divert 73,000 tonnes of food waste from landfills every year
- Reduce **25,000 tonnes** of greenhouse gas emission





Food Waste to Energy Journey







Anaerobic Digestion

- Food Waste is pre-treated to remove impurities, then the suspension is pumped into the Suspension Buffer Tank
- Food waste undergo anaerobic digestion (AD) process to produce biogas
- Biogas extraction at the top of the AD tanks

| Suspension Buffer Tank | |
|------------------------|------------|
| No. of tank 1 | |
| Capacity | ~1,200 m³ |
| Mixing system | Jet Mixing |



| Anaerobic Digester | |
|-----------------------|----------------------|
| Туре | Wet type AD |
| No. of stage | One |
| No. of tank | 3 |
| Capacity per tank | 4,300 m ³ |
| Operating Temperature | 35 – 38°C |
| Retention Time | 23 days |
| Mixing system | Jet Mixing |
| | |





Electricity & Heat Generation

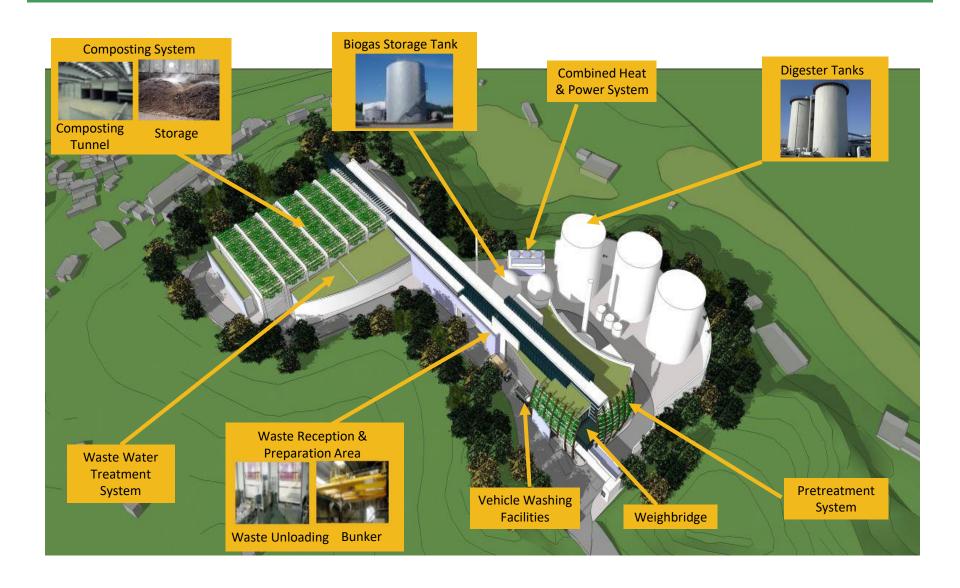
- 3 nos. Combined Heat and Power generation units to combust treated biogas to generate electricity and heat
- Electricity capacity: 1500kW / unit;
- Heat capacity: 1600 kW / unit
- Electricity & Heat generated is used for the operation of O · PARK 1.
- Surplus electricity is exported to the power grid



| Electricity Generation at O · PARK 1 | |
|---------------------------------------|----------------------|
| Annual electricity generation | ~26 million kWh / yr |
| Annual electricity export to the Grid | ~14 million kWh / yr |



ORRC2 – Main Component



Summary of ORRC Phases 1 & 2

| | ORRC1 (2018) | ORRC2 (2021) |
|-------------------------------|--------------------------------------|---------------------------------------|
| Food Waste Recycling Capacity | 200 tonnes/day | 300 tonnes/day |
| Capital Cost | HK\$1.5B | HK\$2.5B |
| Running Cost | HK\$72M/yr | HK\$100M/yr |
| Biogas Generation | $20,000 \text{ m}^3/\text{day}$ | $30,000 \text{ m}^3/\text{day}$ |
| Biomethane Production | | 5 million m ³ /yr* |
| Surplus Power Generation | 14 million kWh/yr (~3000 households) | 24 million kWh/yr* (~5000 households) |
| Compost Generation | 6,500 tonnes/yr | 10,000 tonnes/yr |

^{*} For ORRC2, we are yet to decide on whether the surplus biogas would be used to produce biomethane or electricity.

Food Waste/Sewage Sludge

Anaerobic Co-digestion Trial Scheme

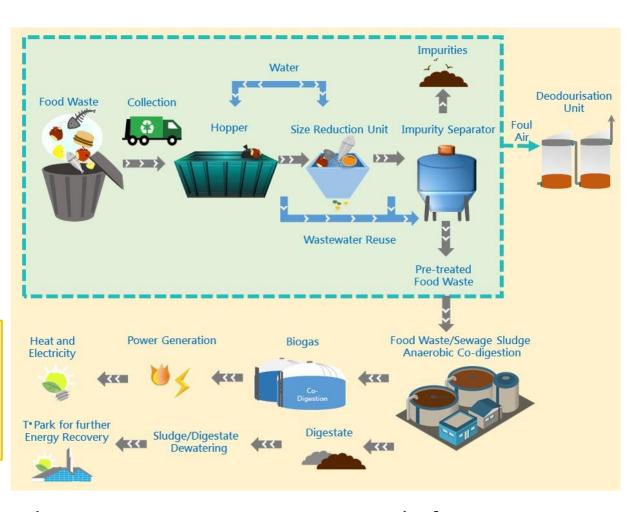




- Food waste sourcing
- Food waste pre-treatment
- Delivery of pre-treated food waste to the Sewage Treatment Works;



- Modification of existing digestion facilities
- Co-digestion operation
- Electricity generation for internal power consumption



New initiative in using the existing sewage treatment works for turning food waste into energy.

Food Waste/Sewage Sludge Anaerobic Co-digestion Trial Scheme





| Scope of Contract: | |
|---------------------------------------|----------------------------|
| Contract Arrangement | Design-Build-Operate (DBO) |
| Design Capacity | 50 wet-tonnes per day |
| Contractor | ATAL Engineering Limited |
| Design and Construction Period | 2017 to 2019 |
| Operation Period | From 2019 for 6 years |

Benefits of the Trial Scheme

Synergy of Co-location and Co-treatment

- Utilize the existing anaerobic digestion system
- achieve synergy in co-location and co-treatment of different waste types

Turning Waste to Energy

Improve nutrient balance and enhance the biogas yield

Reduction of Greenhouse Gas (GHG) Emission



Food Waste / Sewage Sludge Co-digestion



Pre-treated food waste will be transferred to the sewage treatment plants (STW) for co-digestion with sewage sludge. The digested sludge will then be incinerated at the T-Park. We plan to extend this operation to other STWs in HK to help reducing space and cost requirements for food waste recycling.

Sha Tin Sewage Treatment Works Co-digestion Trial 50 tonnes/day To be commissioned in 2019

Waste-to-Energy Facilities

